

## 6 Wheel Pod Upgrade



Before



After

### Application

High Production Grey Iron Foundry

### Machine Type

Wheelabrator® 4 wheel Pass-thru spinner hanger

### Project Scope

Remove 4 Wheelabrator Blast Wheels and Install 6 High Efficiency Blast wheels with Metcast Herculean housing and liner packages.

### Solution

Design, fabricate, install a single wheel pod that accommodates and aligns 6 blast wheels with a specific work envelope. The pod fits within the machines existing blast wall structural supports and frame work.

### Results

- Average cycle time reduction of 40%
- Ability to clean 2 new product lines
- Eliminated the need of an additional blast machine.
- Increase in wear parts life of 20%
- Brighter, cleaner castings

The team at **METCAST SERVICE TECH RESOURCES** looks forward to servicing all of your shotblast requirements.

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